azbil

No. CP-SP-1316E

SPS300 A/B
Pressure Sensor/Switch
User's Manual

(Wall-mount model)

(Panel-Mount model)

Thank you for purchasing the SPS300 A/B Pressure Sensor/Switch.

This manual contains information for ensuring the correct use of SPS300 A/B pressure sensors/switches. It also provides necessary information for installation, maintenance, and troubleshooting.

This manual should be read by those who design and maintain equipment that uses the SPS300 A/B pressure sensors/switches. Be sure to keep this manual nearby for handy reference.

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NOTICE

Be sure that the user receives this manual before the product is used.

Copying or duplicating this user's manual in part or in whole is forbidden. The information and specifications in this manual are subject to change without notice.

Considerable effort has been made to ensure that this manual is free from inaccuracies and omissions. If you should find an error or omission, please contact the azbil Group.

In no event is Azbil Corporation liable to anyone for any indirect, special or consequential damages as a result of using this product.

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Conventions Used in This Manual

■ To prevent injury to the operator and others, and to prevent property damage, the following types of safety precautions are indicated:

⚠**WARNING**	Warnings are indicated when mishandling this product might result in death or serious injury.
⚠**CAUTION**	Cautions are indicated when mishandling this product might result in minor injury to the user, or physical damage to the product.

■ In describing the product, this manual uses the icons and conventions listed below.

Use caution when handling the product.

The indicated action is prohibited.

Be sure to follow the indicated instructions.

Handling Precautions:

Handling Precautions indicate items that the user should pay attention to when handling the **SPS300 A/B**.

Note: Notes indicate information that might benefit the user.

This indicates the item or page that the user is requested to refer to.

(1), (2), (3) Numbers within parentheses indicate steps in a sequence or parts of an explanation.

[△] key
[PARAMETER] key
Indicates keys on the keyboard.

[◁]+
[PARAMETER] key
Indicates the operation of pressing the [◁] key on the keyboard while the [PARAMETER] key is pressed.

>> Indicates the result of an operation, details displayed on the personal computer or other devices, or the state of the device after operation.

Safety Requirement

To reduce the risk of an electric shock that could cause personal injury, follow all safety notices in this document.

This symbol warns the user of a potential shock hazard where hazardous live voltages may be accessible.

- If this equipment is used in a manner not specified by the manufacturer, the built-in protection provided by the equipment will be impaired.
- Do not replace any component or part not explicitly specified as replaceable by your supplier.
- All wiring must be in accordance with local regulations and carried out by authorized and experienced personnel.
- To be safe, be sure to wire the ground terminal before other wiring. When removing wiring, disconnect the ground terminal last.
- Be sure to mount a switch for shutoff of the main power to this unit within reach of the operator.
- For AC power models, install a fuse (compliant with IEC 127) from the following list according to the power voltage.

  Supply voltage: 100/120 Vac: Type F, 100 mA, 250 V
  200/240 Vac: Type F, 50 mA, 250 V

- For DC power models, use a power supply with reinforced insulation.

● EQUIPMENT RATINGS

Supply voltage:	100/200 Vac (SPS 300XXXXX1XX)
	120/240 Vac (SPS 300XXXXX2XX)
	12 to 24 Vdc (SPS 300XXXXX5XX)
Frequency:	50/60 Hz
Power consumption:	7 W maximum

● EQUIPMENT CONDITIONS

Do not operate the instrument in the presence of flammable liquids or vapors. Operation of any electrical instrument in such an environment constitutes a safety hazard.

Temperature:	−20 to +60 °C
Humidity:	0 to 90 % RH/40 °C
Vibration:	Frequency 10 to 60 Hz
	Acceleration 4.9 m/s^2 maximum
Over-voltage category:	Category II (IEC 60364-4-443, IEC 60664-1)
Pollution degree:	2

● EQUIPMENT INSTALLATION

- Mount in a panel to limit operator access to the rear terminals.
- Specification for 4 to 20 mA output common mode voltage: 33 Vrms max., 46.7 V peak and 70 Vdc.

● STANDARDS COMPLIANCE

EN 61010-1*, EN 61326

* Products with model Nos. ending in B or T (with tropicalization treatment) do not comply with EN 61010-1.

Safety Precautions

⚠WARNING

	Before removing, mounting, or wiring the SPS300 A/B, be sure to turn off the SPS300 A/B and all connected devices. Failure to do so might cause electric shock.
	For safety, make a good connection to ground before connecting the SPS300 A/B to the measurement target or external control circuits. Failure to do so might cause electric shock or fire.

⚠CAUTION

	PV value zero point and full-span point have been adjusted before shipment from the factory. Do not adjust these points again at installation. If these points must be adjusted, compensate by PV bias.
	Wire the SPS300 A/B according to the descriptions on pages 6 to 13 to ensure that the performance of the SPS300 A/B is fully exhibited.
	Wire the SPS300 A/B according to predetermined standards. Also wire the SPS300 A/B using designated power leads according to recognized installation methods. Failure to do so might cause electric shock, fire or faulty operation.
	Use the SPS300 A/B within the operating ranges recommended in the specifications (temperature, humidity, voltage, vibration, shock, atmosphere, etc.). Failure to do so might cause fire or faulty operation.
	Do not disassemble the SPS300 A/B, or touch components inside the SPS300 A/B. Doing so might cause electric shock or faulty operation.
	Do not touch internal components during use or immediately after turning the power OFF. Doing so might cause burns.
	If the SPS300 A/B must be wired via a conduit, provide an appropriate conduit. Also, when the SPS300 A/B must be protected from the rain, provide a waterproof conduit, and properly seal unused conduit holes with plugs (supplied). Failure to do so might cause electric shock, fire or faulty operation.
	Do not operate the keys with a mechanical pencil or other sharp-tipped object. Doing so might cause faulty operation.
	Do not climb on top of the SPS300 A/B or use the SPS300 A/B as a stand. Doing so might cause faulty operation.
	Output (e.g., relay output contact operation or 4 to 20 mA operation) may be unpredictable for a brief moment when power is first supplied. Take preventive measures with the instrumentation to delay reception of the output signal to avoid any effects. Failure to do so might cause faulty operation of the equipment.

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Chapter 1. OVERVIEW

■ Purpose

The SPS300 A/B Pressure Sensor/Switch is a digital indicating pressure sensor that utilizes solid-state silicon semiconductor pressure elements. It is used to control air, vapor, inert gas and non-corrosive liquid pressures, and to indicate alarms. It is produced in both wall-mount and panel-mount models.

■ Features

(1) High accuracy
The accuracy for the display and output range, 4 to 20 mA, is ±0.25 % FS at 0 to 50 °C. It exhibits no temperature characteristics.

(2) Pressure readings
Pressure values (PV values) are indicated by a 4-digit, 7-segment LED. The position of the decimal point can be moved rightwards to the minimum resolution range.

(3) 4 to 20 mA output
PV values are converted to 4 to 20 mA output for either full range or a preset span.

(4) Relay contact output
Relay ON/OFF control is carried out by contacts according to the digital settings described below.

(5) Digital settings (set point, differential)
Relay contact and pressure differential set points can be input by key input while monitoring process pressures (digital readings and set points can be checked as needed).

(6) Keylock
The DISPLAY and PARAMETER mode details can be displayed and checked in the keylock state. However, these mode settings cannot be changed. This prevents inadvertent and erroneous setting.

(7) Display digit
The display digit setting can be changed so that the last digit is hidden. This prevents flickering of the display caused by small pressure fluctuations.

(8) Peak hold
The previous maximum pressure value can be stored in memory and checked when required. This value is cleared when the power supply is turned off.

(9) Filter time constant change
Sudden fluctuations in PV value can be suppressed using a preset time constant.

(10) HI/LO operation switching

The excitation direction of the relay can be changed as follows.

HI Relay de-energized on pressure rise, energized on pressure drop.

LO Relay energized on pressure rise, de-energized on pressure drop.

The operation LED lights when the relay is energized.

(11) PV bias

Process variables can be increased or decreased with preset values. This allows zero point adjustment to atmospheric pressure.

(12) PV zero point and span adjustment

Zero and span point of PV values are adjustable.

(13) Current value manual output (SPS300A)

Manually set pressure values can be output in order to check controllers and recorders during trial runs. (Relay control also is carried out.)

(14) Self-diagnostics

Abnormal conditions are monitored by an integrated microcomputer so that remedial measures can be quickly carried out.

■ Functions at a Glance

DISPLAY key
(display mode)

- PV value (pressure value)
  Displayed digits setting
- Set point
  SP 1
  SP 2
- Keylock

PARAMETER key
(parameter mode)

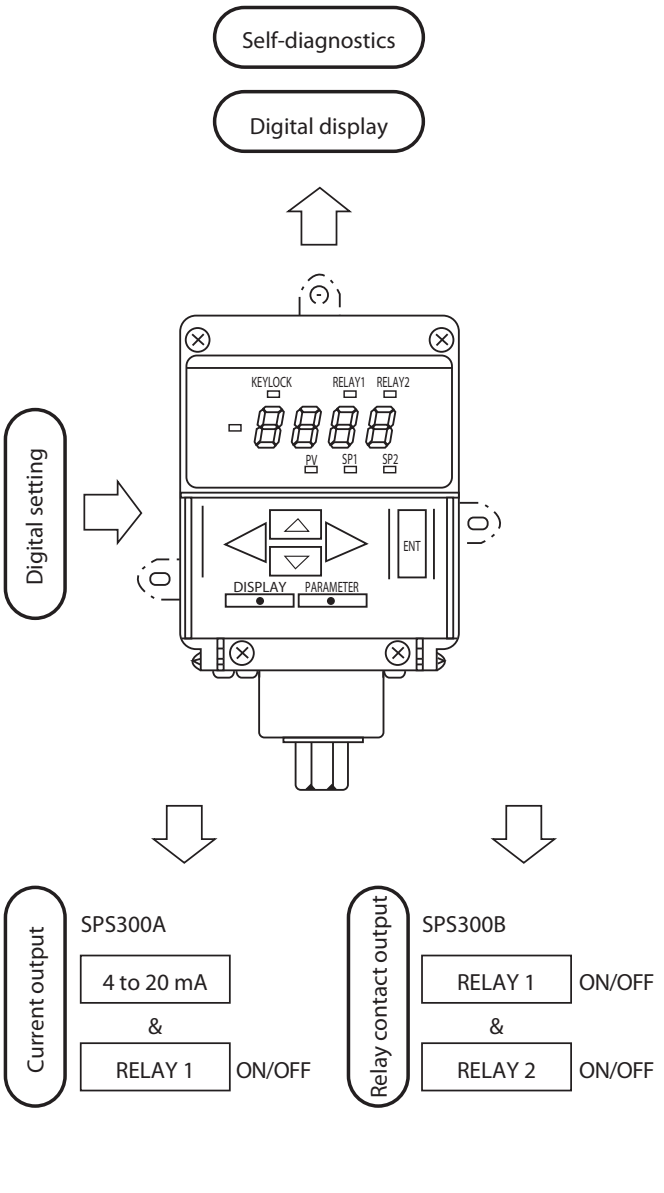
- Differential
  DIF 1
  DIF 2
- Filter time constant change
- PV bias
- Peak hold
- HI/LO selection

◁ + PARAMETER key
(SPS300A only)

- Manual current output
- Current value scaling
  4 mA setting
  20 mA setting
- Initialize current

▷ + PARAMETER key

- PV adjustment
  PV zero adjustment
  PV full span adjustment
- Initialize PV



■ Model Selection Guide

Example

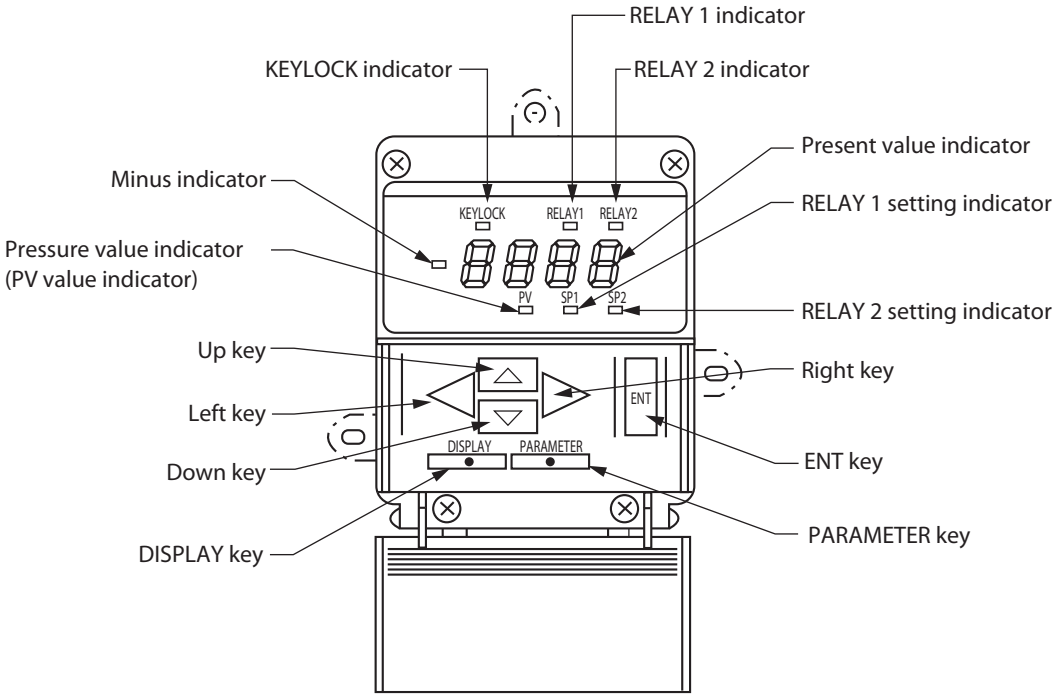
I	II	III	IV	V
SPS300A	100	A	1	10

I Basic model No.	II Range	III Mounting	IV Power voltage	V Additional processing	Contents
SPS300A					Intelligent pressure sensor 4 to 20 mAdc output + relay 1 contact output
SPS300B					Intelligent pressure switch 2 relay contact outputs
	See table below				
		A			Wall-mount model
		B			Panel-mount model
			1		100/200 Vac, 50/ 60 Hz
			2		120/240 Vac, 50/ 60 Hz
			5		12 to 24 Vdc
				10	None
				1D	With data sheet
				1T	With tropicalization treatment
				1B	With data sheet and tropicalization treatment
				1Y	With traceability certification

Range Code and Unit

Range code	kgf/cm^2	Range code	kPa	Range code	psi	Range code	mmHg	Range code	bar	Range code	MPa
100	0 to 1	200	0 to 100	300	0 to 15	700	0 to 760	800	0 to 1	–	–
101	0 to 2	201	0 to 200	301	0 to 30	701	0 to 1520	801	0 to 2	–	–
102	0 to 5	202	0 to 500	302	0 to 75	702	0 to 3800	802	0 to 5	–	–
103	0 to 10	203	0 to 1000	303	0 to 150	703	0 to 7600	803	0 to 10	903	0 to 1
104	0 to 20	204	0 to 2000	304	0 to 300	–	–	804	0 to 20	904	0 to 2
105	0 to 35	205	0 to 3500	305	0 to 500	–	–	805	0 to 35	905	0 to 3.5
106	-1 to +1	206	-100 to +100	306	-15 to +15	706	-760 to +760	806	-1 to +1	–	–
107	-1 to +10	207	-100 to +1000	307	-15 to +150	707	-760 to +7600	807	-1 to +10	907	-0.1 to +1
108	0.2 to 1	208	20 to 100	308	3 to 15	708	152 to 760	808	0.2 to 1	–	–
109	0 to 3	209	0 to 300	309	0 to 45	709	0 to 2280	809	0 to 3	–	–
110	-1 to +20	210	-100 to +2000	310	-15 to +300	–	–	810	-1 to +20	910	-0.1 to +2
111	-1 to +35	211	-100 to +3500	311	-15 to +500	–	–	811	-1 to +35	911	-0.1 to +3.5

Chapter 2. PART NAMES COMPONENTS AND OPERATION



● **Entering numerical values with the DISPLAY key**

- Move the focus to the left or right with the [◁], [▷], [▽], [△] keys, and increment or decrement the value with the [△] or [▽] keys.
- Key in the value, and press the [ENT] key.

● **Entering numerical values with the PARAMETER key**

- Press the [ENT] key.
- Move the focus to the left or right with the [◁] or [▷] keys, and increment or decrement the value with the [△] or [▽] keys.
- Press the [ENT] key.

Chapter 3. INSTALLATION

■ Installation Location

Avoid installing the SPS300 A/B in locations such as the following:

- Locations with temperature outside of the operating temperature range of -20 to 60 °C
- Locations with humidity exceeding the operating humidity range of 90 % RH
- Locations subject to sudden changes in temperature and condensation
- Locations subject to corrosive or flammable gases
- Locations subject to large amounts of dirt, dust, salt, conductive substances such as iron powder, or organic solvents
- Locations that directly subject the device to vibration or impact
- Locations subject to direct sunlight
- Locations subject to large amounts of water or rain
- Locations subject to splashing by oil or chemicals
- Locations where strong magnetic or electrical fields are generated
- Locations where connector joints are subject to surge pressure

[!] Handling Precautions

- Be sure to use the wall mounting bracket for the wall mounting model.
- Be sure to use the panel mounting bracket for the panel mounting model.

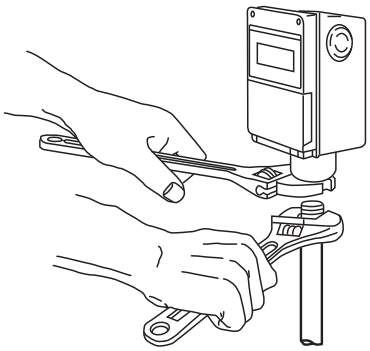
■ Pressure Inlet Connection

[!] Handling Precautions

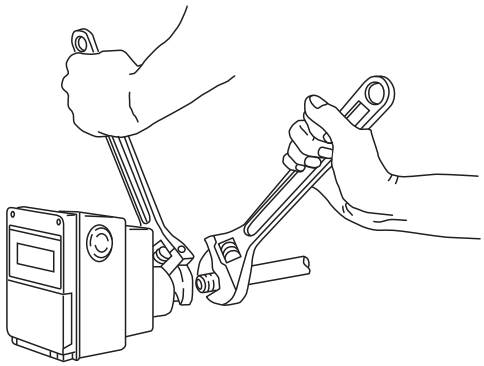
- Do not directly hold the unit when connecting the pipe to the pressure inlet. Doing so might damage the unit.

● Correct connection

- Wall mount

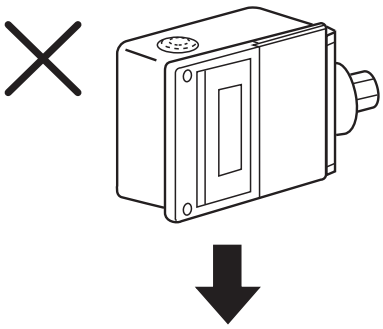


- Panel mount

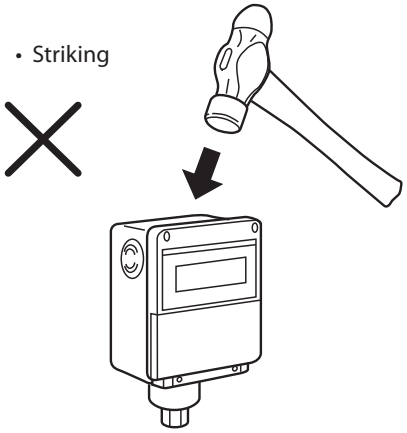


● Incorrect connection

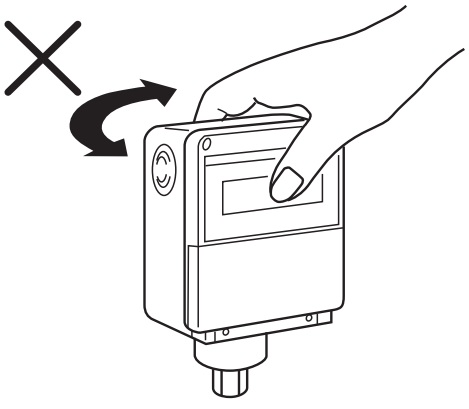
- Dropping



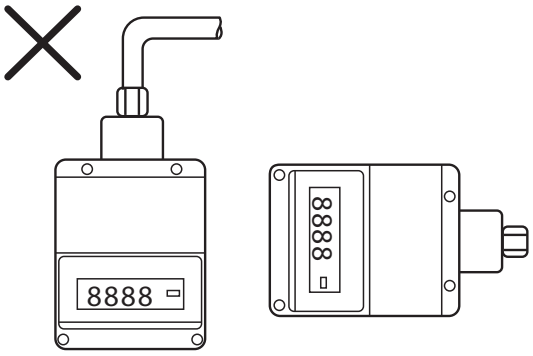
- Striking



- Screwing-in, pushing, or pulling



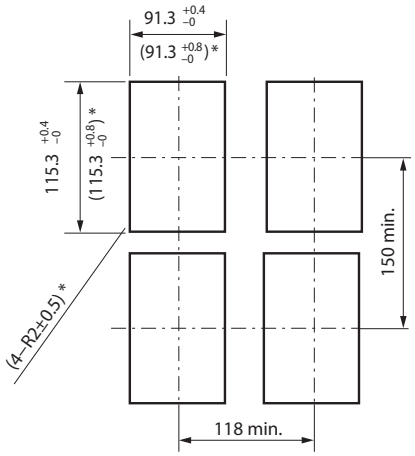
- Upside-down or horizontal position



■ Installation

● Panel cutout size

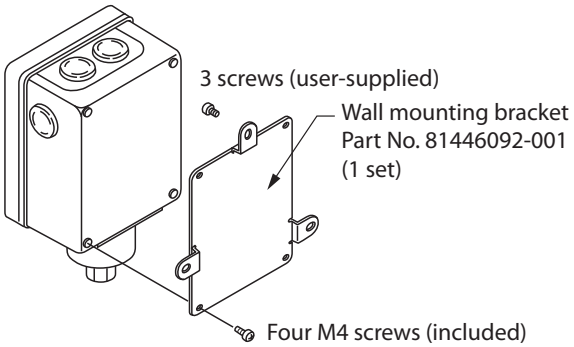
Unit: mm



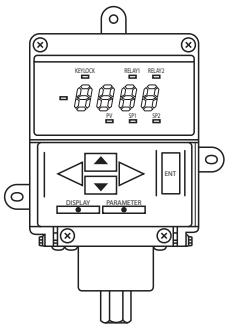
* Apply the cutout hole dimensions in parentheses to round corners.

● Installation

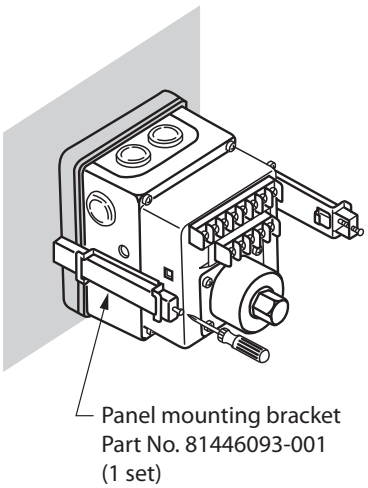
• Wall mounting bracket installation



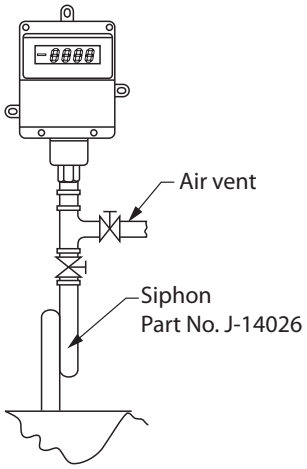
• Wall mounting bracket diagram



• Panel mounting bracket installation



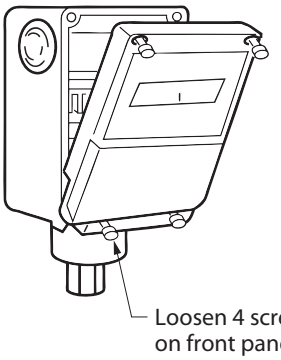
Example of siphon installation

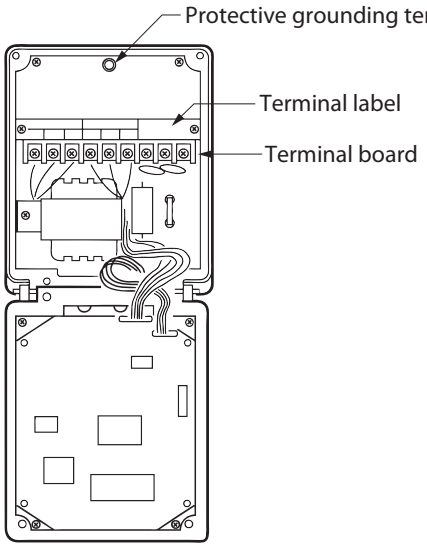


Chapter 4. WIRING

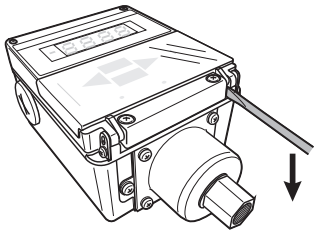
■ SPS300 _ _ _ _ A

The terminal board can be accessed by opening the front cover.

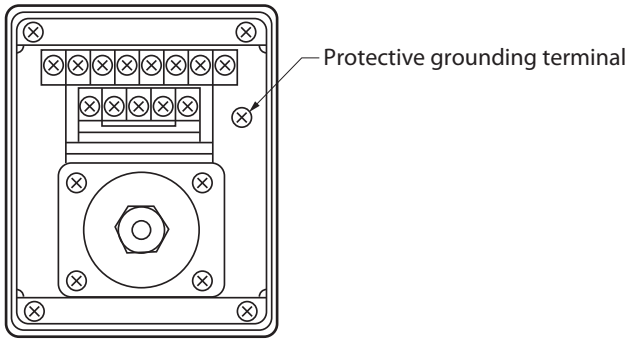




If the front cover does not open, insert a screwdriver under the hinge and pry the cover up as shown in the figure below.



■ SPS300 _ _ _ _ B

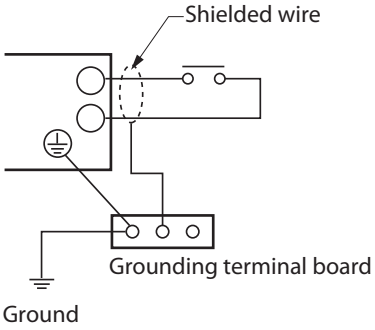


■ Wiring Precautions

- To prevent electric shock on panel-mounted models, prevent direct contact with the terminals by the operator.
- A switch in the main power supply is required within the operator's reach.

  * For AC power models, install the proper fuse according to the supply voltage.
    Type F 100 mA, 250 Vac fuse (supply voltage: 100/120 Vac)
    Type F 50 mA, 250 Vac fuse (supply voltage: 200/240 Vac)

- Ground one point on the protective ground terminal.



- Shielded cables should be grounded by connection to an earth bar.
- Ground according to the following conditions:
  Grounding type: Grounding resistance of 100 Ω max.
  Grounding wire: Mild copper wire of more than 2 mm^2
  (use crimp terminals compatible with M4 screws)
  Grounding wire length: 20 m max.
- If waterproofing is required, seal the conduit hole with a waterproof conduit.
- Devices and systems to be connected to this unit must have the basic insulation sufficient to withstand the maximum operating voltage levels of the power supply and input/output parts.
- Separate as far as possible low-voltage output signal cables from power cables with a voltage higher than 100 V. Do not put them in the same conduit or duct.
- For wiring (not grounding), use crimp terminals with insulating sleeves that are compatible with M3.5 screws.
  When installing the SPS300 A/B at locations subject to much vibration or shock, be sure to use round terminal lugs that cannot come loose from the terminals.

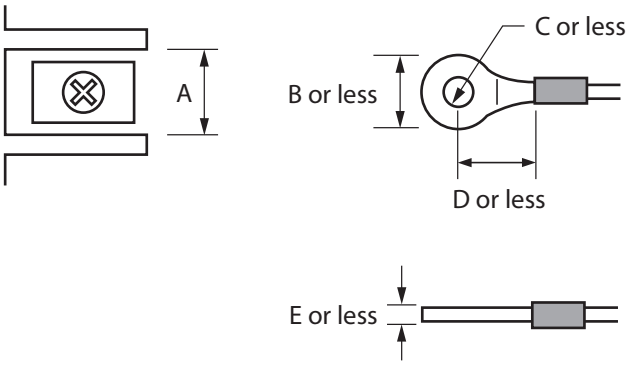
Round terminal lugs

Model No.	Compatible screw	Terminal dimensions					Compatible round terminal lug
		A	B	C	D	E	J.S.T. Mfg. Co. model No. (reference)
SPS300 _ _ _ _ A _1_	M3.5	7.2	6.6	Φ3.8	4.5	0.9	V1.25-3.7
SPS300 _ _ _ _ B _1_	M3.5	8.2	6.6	Φ3.8	4.5	0.9	V1.25-3.7

Y terminal lugs

Model No.	Compatible screw	Terminal dimensions					Compatible Y terminal lug
		A	B	C	D	E	Daido Solderless Terminal Mfg. Co., Ltd. model No. (reference)
SPS300 _ _ _ _ A _1_	M3.5	7.2	7.1	Φ3.8	4.5	0.9	AVF1.25-3.5
SPS300 _ _ _ _ B _1_	M3.5	8.2	7.1	Φ3.8	4.5	0.9	AVF1.25-3.5

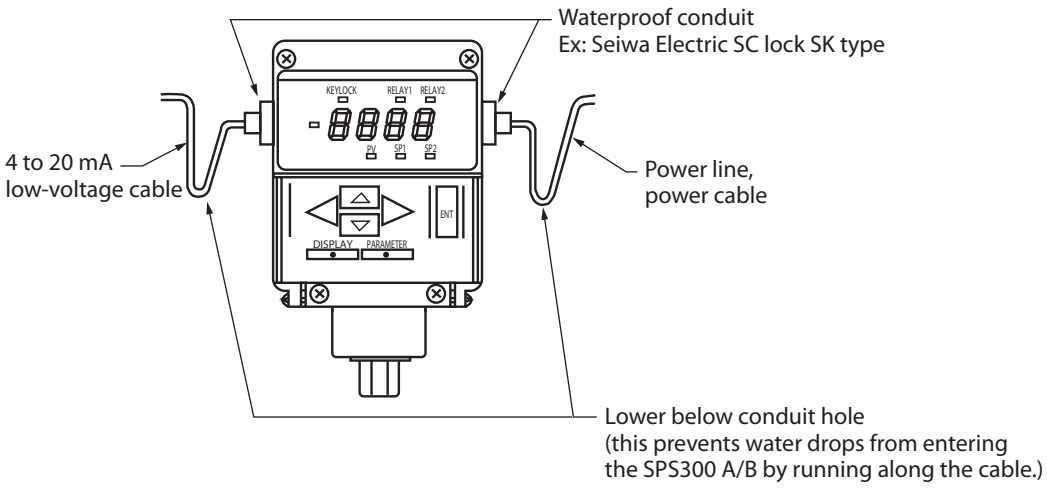
Unit: mm



- Be careful not to scratch electronic parts, lead wires, and other components with a screwdriver or other tools.
- Take care not to apply excessive force to the 3-pole terminal block.
- First confirm the model number of your unit, and then connect cables according to the proper connection diagram.
- After wiring, check that the wiring is correct.
- Before wiring, installing, or removing this device, be sure to disconnect the power.
- While wiring a panel-mount model, be careful not to put the screwdriver in the space between the two terminal blocks. A short circuit may damage the internal wiring.

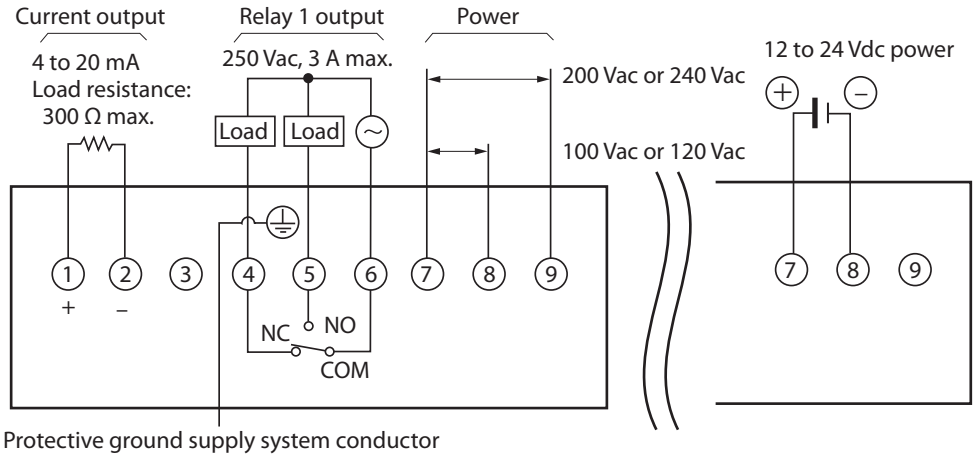
■ Cable Installation

Wire cables as shown in the figure below.

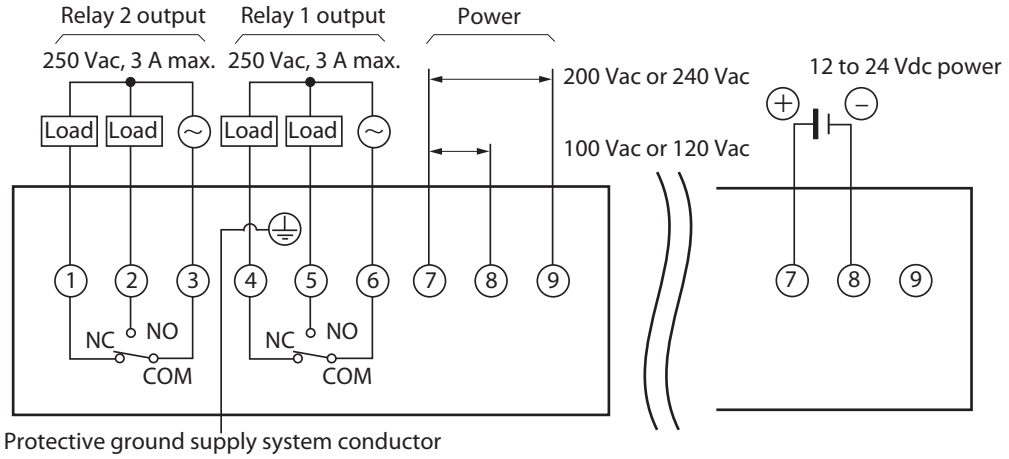


■ Terminal Connection Diagram (wall-mount model)

● SPS300A

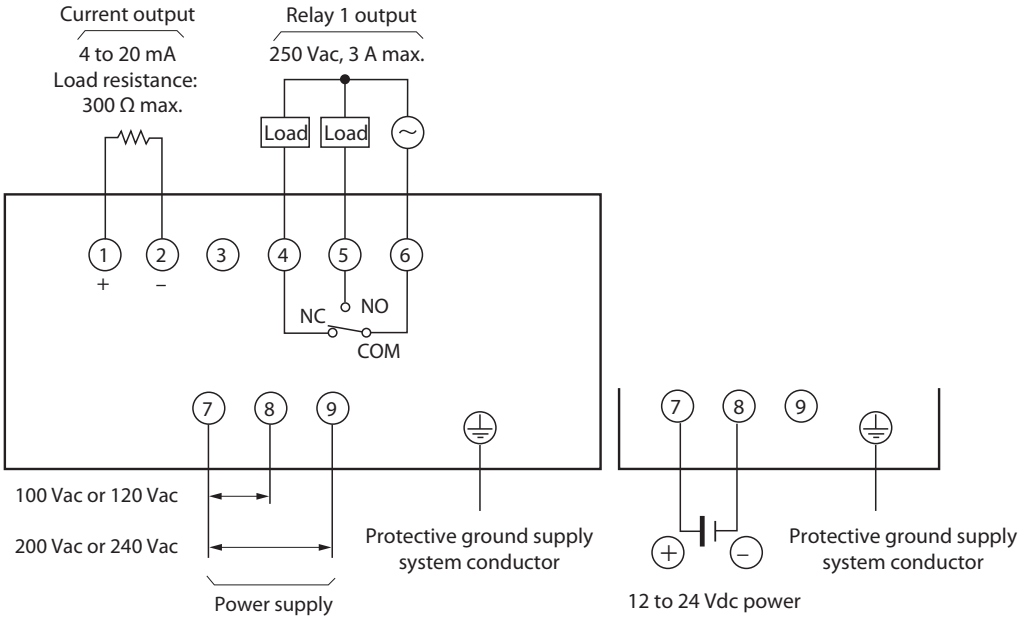


● SPS300B

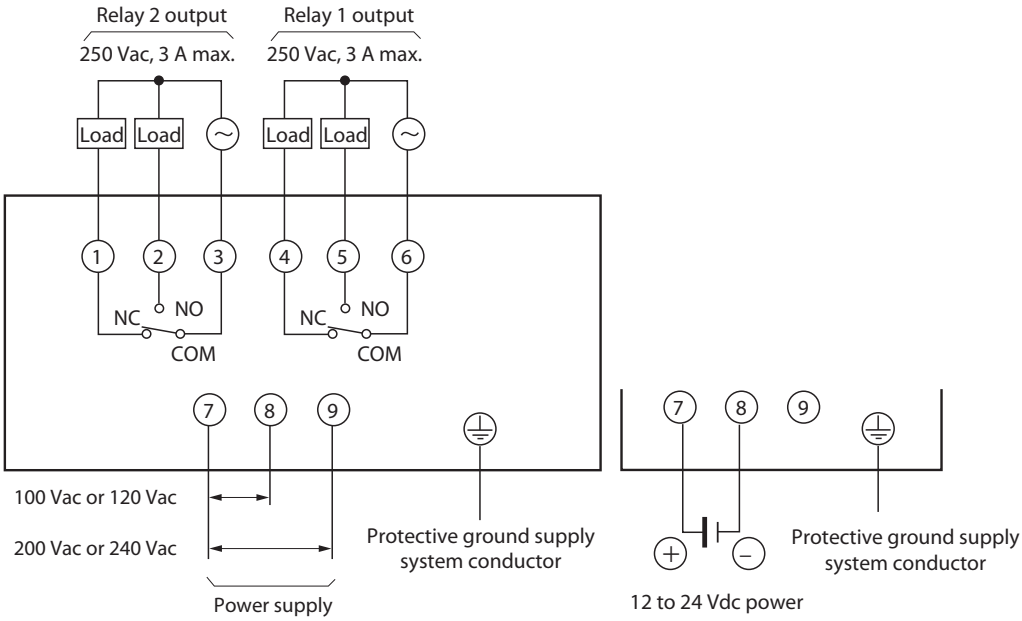


■ Terminal Connection Diagram (panel-mount model)

● SPS300A



● SPS300B



■ Precautions For Use

- Calibrate pressure at least once per year.
- This unit is a precision instrument. Protect the unit from excessive shock during installation or operation.
- This unit is not free-standing. Firmly fix onto a mounting plate.
- Do not hold the case while threading the pipe into unit. Hold the hexagonal nut to secure the SPS300 A/B while attaching the pipe.
- Install the SPS300 A/B upright only. Installing the SPS300 A/B horizontally, for example, mAy result in errors.
- The SPS300 A/B is designed to be rain-proof (JIS C 0920 Class 3), but it should be installed away from direct sunlight or rain. Also, when the SPS300 A/B must be protected from the rain, use a waterproof conduit.
- Do not exceed allowable pressure limits. If abnormal pressures are applied to the SPS300 A/B, drift in readout accuracy may occur. Check the unit for abnormalities after use.
- The SPS300 A/B is designed to have a sufficient tolerance when allowable pressures are exceeded. However, use caution when opening and closing valves, when pressure surge through non-compressible liquids might damage the pressure sensor.
- Protect liquid-contacting parts from freezing. If freezing is anticipated, protect with insulation or heating.
- Reduce the pressure inlet temperature to 60 °C or lower by installing a siphon when measuring high-temperature media.
- Wait for at least 10 minutes after turning the power ON for the unit to stabilize.
- Output (e.g., relay output contact operation or 4 to 20 mA operation) may be unpredictable for a brief moment when power is first supplied. Take preventive measures with the instrumentation to delay reception of the output signal to avoid any effects. Failure to do so might cause faulty operation of the equipment.
- Wall-mount models with an AC power supply (SPS300_ _ _ A1 _ _ and SPS300_ _ _ _ A2_ _) have a lightning surge protector. However, panel-mount models with an AC power supply (SPS300_ _ _ _ B_ _ _) and DC power supply models (SPS300_ _ _ _ _ 5_ _) do not.
- Readout accuracy and output accuracy shown on pages 29 and 30 are not guaranteed if the supply power voltage shown on page 30 is out of range.
- For details, contact Azbil Corporation or your dealer.

Chapter 5. OPERATION

5 - 1 Operation Summary

Key operation	Mode	Function	SPS300A	SPS300B	Display characters and lamp states	Factory setting
DISPLAY key	DISPLAY mode	PV value display	✓	✓	PV lamp lit	—
		SP1 value setting	✓	✓	SP1 lamp lit	*
		SP2 value setting		✓	SP2 lamp lit	*
		Keylock	✓	✓	LO.CK. (LOCK)	Canceled
PARAMETER key	PARAMETER mode	DIFF1 value setting	✓	✓	dI.F1 (DI F1)	*
		DIFF2 value setting		✓	dI.F2 (DI F2)	*
		Digital filter time constant setting	✓	✓	FI.LE (FILT)	1.00 s
		PV bias value setting	✓	✓	bI.AS. (BIAS)	0
		Peak hold value display	✓	✓	PEAK. (PEAK)	—
		Relay 1 action state setting	✓	✓	rEL1 (REL 1)	HI
		Relay 2 action state setting		✓	rEL2 (REL 2)	HI
◁ + PARAMETER key	4 to 20 mode	4 to 20 mA manual output (relay control function provided)	✓		nonAL (MANUAL)	—
		4 mA output point range scaling value setting	✓		4 Ad (4 AD)	Range model low limit
		20 mA output point range scaling value setting	✓		20Ad (20 AD)	Range model high limit
		4 to 20 mA output values initialization	✓		CUI.n (CURRENT INITIALIZE)	—
▷ + PARAMETER key	PV adjustment mode	PV zero adjusting value setting	✓	✓	Pv 0 (PV 0)	—
		PV span adjusting value setting	✓	✓	PvFS. (PV FULL SCALE)	—
		PV all adjusting value initialization	✓	✓	Pvi.n (PV INITIALIZE)	—

Note: Press ◁ + PARAMETER, ▷ + PARAMETER key first, and then the PARAMETER key.
*The least significant digit is set to "1" regardless of the range code.
Ex.: 0.1 kPa in case of 0.0 to 200.0 kPa range model.

5 - 2 Operation

■ [DISPLAY] Key Operation

Each press of the [DISPLAY] key sequentially accesses the following functions:

Step	Key operation	Display	Description
1	Press [DISPLAY] key	PV value PV	PV value display PV LED lights. To shift highlighted digit, press [◁] or [▷] key. Set highlighted digit with [ENT] key.
2	Press [DISPLAY] key	RELAY1 SP1 value SP1	SP1 value display SP1 LED lights. RELAY 1 LED lights when relay 1 is energized. Setting range: within the Display/Setting range of Table 1 (page 31)
3	Press [DISPLAY] key	RELAY2 SP2 value SP2	Note: SPS300B only. SP2 value display SP2 LED lights. RELAY 2 LED lights when relay 2 is energized. Setting range: within the Display/Setting range of Table 1 (page 31)
4	Press [DISPLAY] key	LO.CK.	LO.CK. display Keylock can be set.

Keylock disable

- The RELAY LED lights when the relay is energized.
- The lighting direction of the RELAY LED will change according to the HI/LO setting.

Enabling and canceling the keylock

Step	Key operation	Display	Description
5	Press [ENT] key	F	F display blinks. (F=Free)
6	Press either [△] or [▽] key	L	L display blinks. (L=LOCK)
7	Press [ENT] key	KEYLOCK L	L display KEYLOCK LED lights. Keylock is ON
8	Press either [△] or [▽] key	KEYLOCK F	F display blinks. KEYLOCK LED lights.
9	Press [ENT] key	KEYLOCK F	F display KEYLOCK LED goes out. Keylock canceled.

Keylock enable

Keylock cancel

■ [PARAMETER] Key Operation

Step	Key operation	Display	Description
1	Press [PARAMETER] key	dI.F1	Differential 1 value setting Setting range: within the Display/Setting range of Table 1, but only for positive values, excluding zero
2	Press [PARAMETER] key	dI.F2	(SUS300B only) Differential 2 value setting Setting range: within the Display/Setting range of Table 1, but only for positive values, excluding zero
3	Press [PARAMETER] key	FI.LE	Digital filter time constant Setting range: 0.00 to 99.99 s
4	Press [PARAMETER] key	bI.AS.	PV bias value setting Setting range: within the Display/Setting range of Table 1 (page 31)
5	Press [PARAMETER] key	PEAK.	Peak hold value display
6	Press [PARAMETER] key	rEL1	Relay 1 action state setting
7	Press [PARAMETER] key	rEL2	(SPS300B only) Relay 2 action state setting

■ Operation by Simultaneously Pressing the [◁] + [PARAMETER] Keys

This is displayed only on the SPS300A.

Step	Key operation	Display	Description
1	Press [◁] + [PARAMETER] key	n.mAL	4 to 20 mA manual output (relay control function provided.) Setting range: within the Display/Setting range of Table 1 (page 31)
2	Press [PARAMETER] key	4 Ad	4 mA output point range scaling value setting Setting range: within the Display/Setting range of Table 1, but less than 20 mA output point range scaling value
3	Press [PARAMETER] key	20Ad	20 mA output point range scaling value setting Setting range: within the Display/Setting range of Table 1, but more than 4 mA output point range scaling value
4	Press [PARAMETER] key	CUI.n	4 to 20 mA output value initialization. Factory settings are restored.

■ Operation by Simultaneously Pressing the [▷] + [PARAMETER] Keys

Note

- Refer to "PV zero point adjustment function", "PV value full-span point adjustment function" and "PV value zero point and full-span point adjustment initialization" before carrying out this operation (pages 23, 24).

Step	Key operation	Display	Description
1	Press [▷] + [PARAMETER] key	Pu 0	PV zero adjustment setting
2	Press [PARAMETER] key	PuFS.	PV span adjustment setting
3	Press [PARAMETER] key	PuI.n	PV all adjustment initialization Factory settings are restored.

5 - 3 Procedures in DISPLAY/PARAMETER Modes

■ Display Mode

● PV function/decimal point position change function (PV)

- Entering the PV function
  (1) There is no display for 1 s after power-on. After one second, the PV lamp lights, and the measured pressure (PV) is displayed.
  (2) By pressing the [DISPLAY] key the mode can be changed from other modes to the PV function.
  (3) Pressing the [DISPLAY] key in the keylock function returns to the PV function.

- Exiting the PV function
  (1) Pressing the [DISPLAY] key changes the function from PV to SP1.
  (2) Pressing the [PARAMETER] key enters the PARAMETER mode.
  The display changes to .

- PV function description
  (1) The PV value is displayed, and the PV LED lights.
  (2) To change the position of the decimal point (with keylock disabled)
    - Set PV to the desired number of digits with the [◁] or [▷] keys.
    - Further shifting with the [◁] key is not possible when the decimal point is at the rightmost position (4th digit).
    - Likewise, shifting with the [▷] key is possible only up to the position where the full-span value is the most significant digit.
    - Values lower than the display digit are rounded to the nearest whole number.
  (3) The display digit is set and fixed with the [ENT] key.
  The display digit will return to its default, if the [ENT] key is not pressed before the power is turned OFF.

● **SP1 or SP2 function (SP1), (SP2)**

The procedure for entering and exiting this function is the same as that described on the previous page.

- Description

  Setting method
  - Select the digit to be set by pressing the [◁] or [▷] key. The value of the blinking digit can be changed.
  - Set the desired value by pressing the [△] or [▽] keys. Each press of the [△] or [▽] keys increments or decrements the value. Pressing the [△] key when "9" is indicated changes the value to "0," and the next higher digit is incremented by 1. Pressing the [▽] key when "0" is indicated changes the value to "9," and the next higher digit is decremented by 1.
  - When you press the [ENT] key after setting to the desired numerical value, the digit blinks once, and then stops blinking to indicate that the value has been set. Control output is also executed at the same time.
  - To reset the value, press the [◁], [▷], [△] or [▽] keys.

! Handling precautions

- Since the value displayed on the PV display has been rounded to the nearest whole number, the relay may not operate even if the same value is displayed for the set point and the PV.
- This is more likely to happen when the PV decimal point position has been moved.
- The relay operates when the internally calculated PV value matches the set point.

■ PARAMETER Mode

● **Differential (dif1), (dif2)**

The procedure for entering and exiting functions is the same as that described on the previous page.

- Description

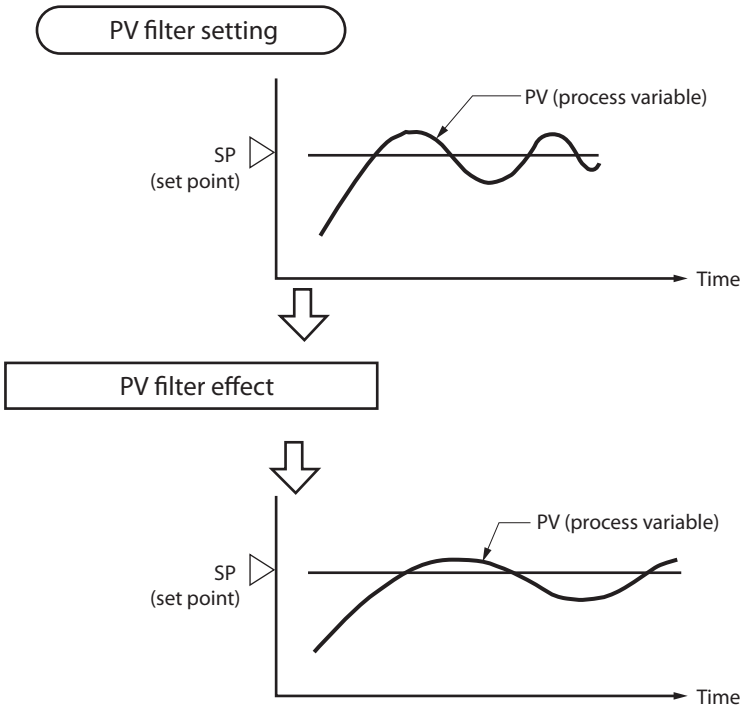
  Setting method

  Pressing the [ENT] key displays set point. Repeat the procedures described in ● SP1 or SP2 function.

● **Filter time constant display/setting function (F1.LE)**

(1) Explanation

Pressing the [ENT] key displays the set value.



- This item is for setting the PV filter time constant.
- The PV filter suppresses sudden changes in the PV (input). Setting this item to "0.0" disables the filter. The higher this value is set, the more effective the PV filter becomes.

(2) Setting method

Set as described in ● SP1 or SP2 function (page 19).

● **PV bias function (bI.AS)**

(1) Explanation

Pressing the [ENT] key displays the set value.

The PV value is displayed, or output as a 4 to 20 mA signal, after being biased by the set value.

! Handling precautions

In the PV adjustment mode

- Since the PV bias function is independent, it remains unchanged if either PV zero point or PV full-span point values are adjusted.

(2) Setting method

Set as described in ● SP1 or SP2 function (page 19).

● **Peak hold display/setting function (PEAK)**

(1) Setting method
Pressing the [ENT] key displays the last maximum pressure value. (This value is cleared when the power is turned OFF.)

(2) Clear procedure
Pressing the [ENT] key causes the 0. (GO) display to blink.
Pressing the [ENT] key again clears the display, and updates the peak hold value.

(3) Display cautions
Zero will be displayed for 20 seconds after the power is turned ON.

[!] Handling precautions

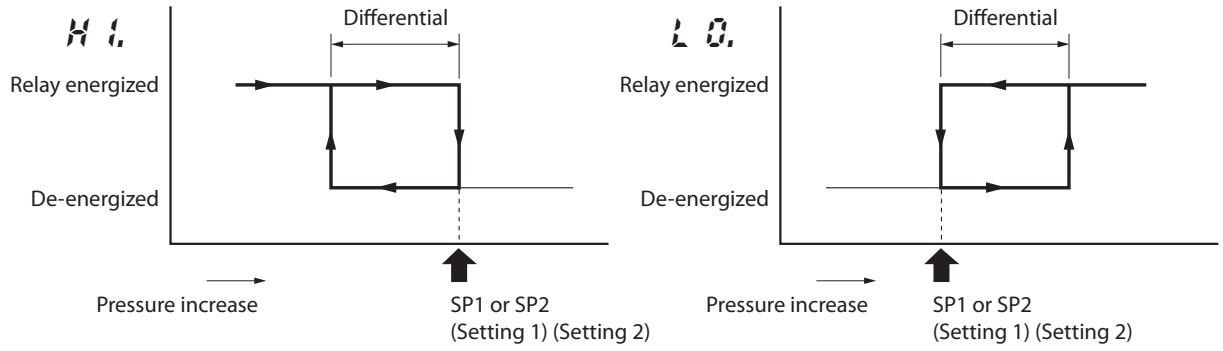
- Values exceeding the rated pressure should only be used as a reference, since readout accuracy decreases by about ±5 %.
- Also, drift in readout accuracy may occur if a pressure exceeding the rated pressure is applied.

● **Relay 1 or 2 action state selection (rEL1), (rEL2)**

(1) rEL1 is displayed in the relay 1 function mode, while rEL2 is displayed in the relay 2 function mode.

(2) Pressing the [ENT] key de-energizes the relay as follows:
If input is greater than the set point during H1. pressure increase, the relay is de-energized (pressure rise control).
If input is less than set the point during Lo. pressure decrease, the relay is de-energized (pressure drop control).

(3) Pressing the [△] or [▽] keys reverses the setting state.
Pressing the [ENT] key loads and displays set points.



(4) The operation LED is lit when the relay is energized.

■ 4 to 20 mA Mode

● Current value manual output function (MANL)

- Setting method
  (1) Pressing the [ENT] key displays and outputs the current PV.
  (2) If a desired PV is set using the [◁], [▷], [△] or [▽] keys, the new PV is displayed and output.

● 4 mA output point range scaling (4 Ad)

- Description
  - 4 ad is displayed in the 4 Ad function mode.
  - Pressing the [ENT] key displays the value at the 4 mA output point.
- Setting method
  (1) Input the desired value for the 4 mA output point using the [◁], [▷], [△], [▽] keys.
  (2) Pressing the [ENT] key displays the new value.
  (3) The 4 to 20 mA output value is also changed as a result of the above change.

● 20 mA output point range scaling (20Ad)

- Description
  - 20Ad is displayed in the 20 Ad function mode.
  - Pressing the [ENT] key displays the value at the 20 mA output point.
- Setting method
  (1) Input a desired value for the 20 mA output point by the [◁], [▷], [△], [▽] keys.
  (2) Pressing the [ENT] key displays the new value.
  (3) The 4 to 20 mA output value is also changed as a result of the above change.

● 4 to 20 mA output value initialization (CUL.N)

- Description
  CUL.N is displayed in the initialize function mode.
- Setting method
  (1) Pressing the [ENT] key causes 6.0. to blink.
  (2) Pressing the [ENT] key again in this state resets the 4 to 20 mA output to the factory setting.
  (3) This function is effective when resetting the 4 to 20 mA output value to the default if ● 4 mA output point range scaling or ● 20 mA output point range scaling adjustment has failed.

■ PV Adjustment Mode

● PV zero point adjustment function (P_u 0)

! Handling precautions

- PV zero point and full-span point were adjusted before shipment from the factory. Do not adjust these points again at installation. If adjustment is necessary, use the PV bias.
- When adjusting the zero point or full-span point during maintenance or calibration, follow the instructions below.
- If PV zero point adjustment or PV value full-span point adjustment is not successful, initialize the settings following the description in "PV value zero point and full-span point adjustment initialization" below.
- Setting method

  Set the supply pressure to either zero or a fixed value.

  (1) Pressing the [ENT] key displays the current PV value (based on the factory settings and excluding the bias value).

  (2) Enter the numerical value indicated on the reference manometer by the [◁], [▷], [△], [▽] keys.

  (3) Pressing the [ENT] key calculates and displays the current PV value so that it matches the value input.

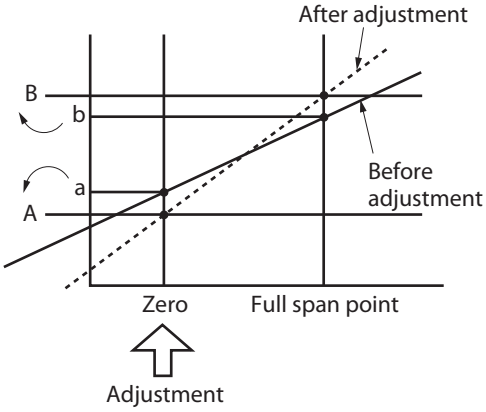
  (4) The difference between PV and input values is calculated in order to change the bias and ratio of the subsequent PV value.

  (5) The following figure illustrates the relationship caused by this adjustment:

$$Y = \frac{B - A}{b - a}(X - a) + A$$

$$= \frac{B - A}{b - a}X - \underbrace{\frac{a(B - A)}{b - a} + A}_{\text{Bias adjustment}}$$

where,
Y = Value after adjustment
X = Value before adjustment
A, B: Values after adjustment
a, b: Values before adjustment



- To reset, repeat the above procedure.
- The 4 to 20 mA output is also changed as a result of the above adjustment.

! Handling precautions

- Since the PV bias value is not adjusted by the procedure described here, reset it to zero before carrying out the above adjustment.
- The bias adjustment value after PV zero adjustment is independent of the PV bias value.
- Reset the filter time constant to zero and adjust it after the PV value has stabilized.

● **PV full-span adjustment function (PuFS.)**

! Handling precautions

- PV zero point and full-span point were adjusted before shipment from the factory. Do not adjust these points again at installation. If adjustment is necessary, use the PV bias.
- When adjusting the zero point or full-span point during maintenance or calibration, follow the instructions below.
- If PV zero point adjustment and PV value full-span point adjustment is not successful, initialize the settings following the description in "PV value zero point and full-span point adjustment initialization" below.
- Setting method

  Supply full-span pressure until it stabilizes.

  (1) Pressing the [ENT] key displays the current PV value (based on the factory settings but excluding the bias value).

  (2) Enter the numerical value indicated on the reference manometer by the [◁], [▷], [△], [▽] keys.

  (3) Pressing the [ENT] key calculates and displays the current PV value so that it matches the value input.

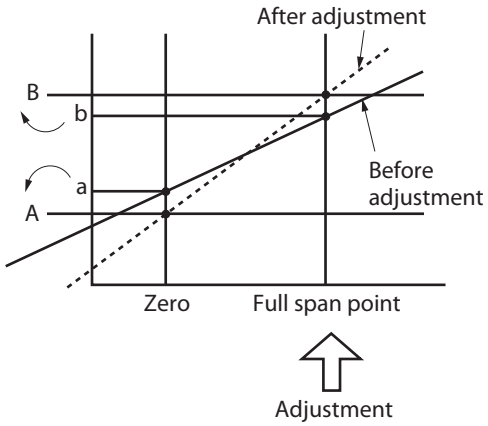
! Handling precautions

- Since the PV bias value is not adjusted by the procedure described here, reset it to zero before carrying out the above adjustment.
- Reset the filter time constant to zero and adjust it after the PV value has stabilized.
- After adjusting the PV value zero point, be sure to press the [DISPLAY] key to check the PV value.

$$Y = \frac{B - A}{b - a}(X - a) + A$$

$$= \frac{B - A}{b - a}X - \underbrace{\frac{a(B - A)}{b - a} + A}_{\text{Bias adjustment}}$$

where,
Y = Value after adjustment
X = Value before adjustment
A, B: Values after adjustment
a, b: Values before adjustment



● **PV value zero point and full-span point adjustment initialization (PuLn)**

PuLn is displayed in the initialize function mode.

- Setting method

  (1) Pressing the [ENT] key causes 6.0. to blink.

  (2) Pressing the [ENT] key again in this state resets the PV value adjustment to the factory setting.

  (3) This function is effective for adjusting the PV zero point and full-span point to the defaults if PV zero point adjustment or PV full-span point adjustment has failed.

Chapter 6. TROUBLESHOOTING

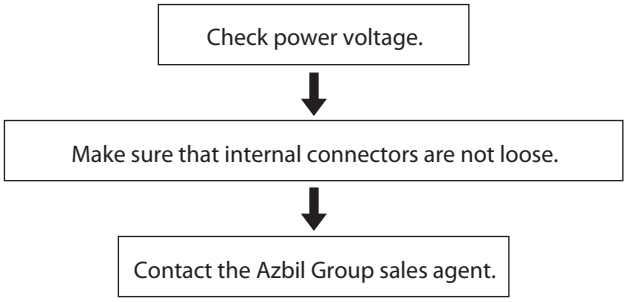
■ Alarm Code

Alarm code	Cause of alarm	Corrective measures
AL1	Insufficient pressure (application of pressure lower than the Display/ Setting range of Table 1 on page 31)	Apply rated pressure and confirm normal operation.
AL2	Insufficient pressure (application of pressure higher than the Display/ Setting range of Table 1 on page 31)	Apply rated pressure and confirm normal operation.
AL3	Lower than –20 °C (inside case)	Check operation in recommended temperature range.
AL4	Higher than +80 °C (inside case)	Check operation in recommended temperature range.
AL5	User settings memory error	Check all settings and reset if necessary.
AL6	Factory setting memory error	Ask for repair

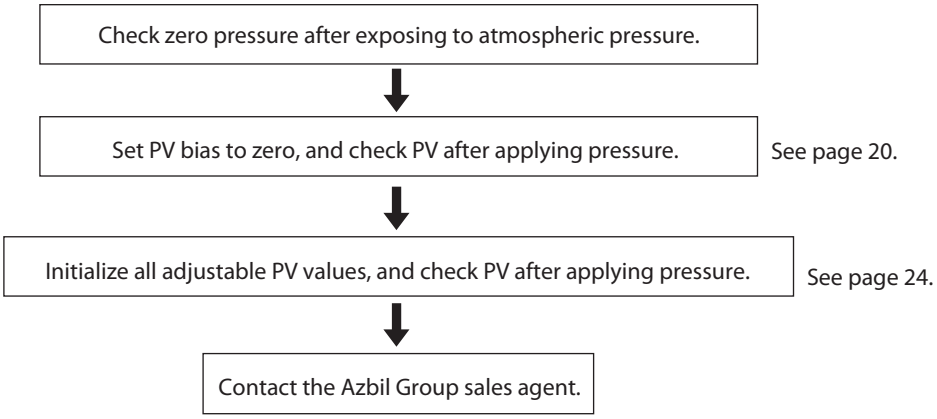
- PV values and alarm codes are alternately displayed.
- Outputs in this state are not guaranteed to be normal.

■ Troubleshooting Procedure

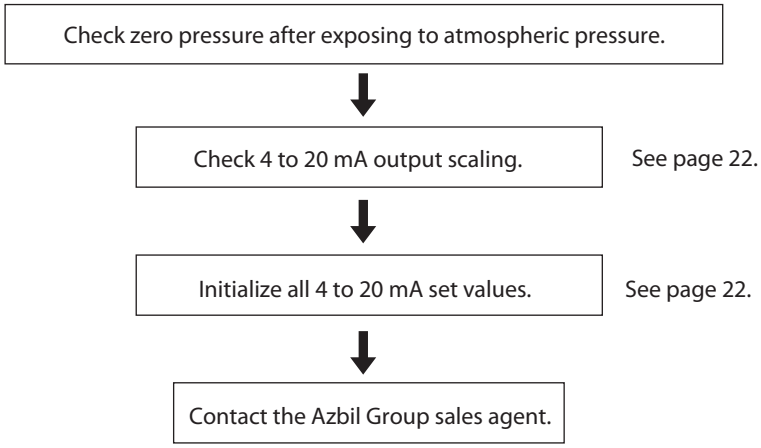
● PV value not displayed



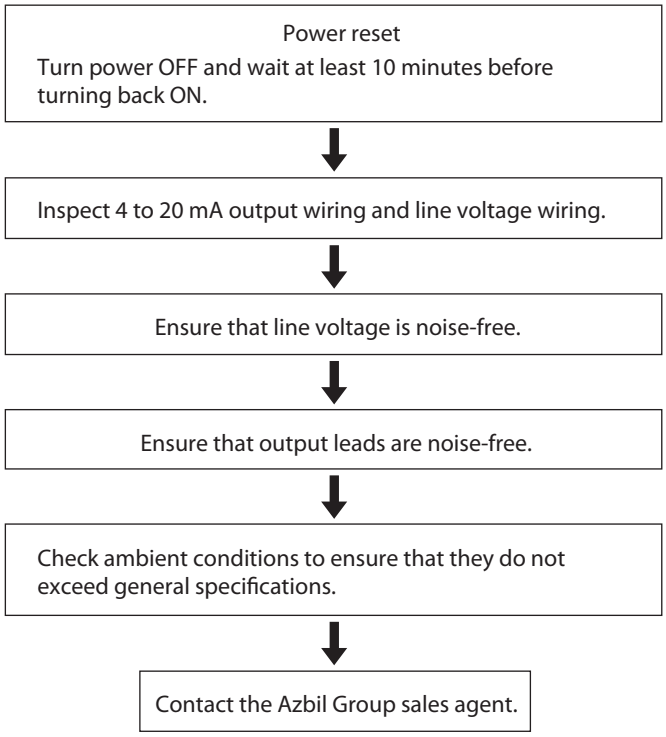
● PV value error


Check zero pressure after exposing to atmospheric pressure.
Set PV bias to zero, and check PV after applying pressure.
See page 20.
Initialize all adjustable PV values, and check PV after applying pressure.
See page 24.
Contact the Azbil Group sales agent.

● **4 to 20 mA error**


Check zero pressure after exposing to atmospheric pressure.
Check 4 to 20 mA output scaling.
See page 22.
Initialize all 4 to 20 mA set values.
See page 22.
Contact the Azbil Group sales agent.

● **Incorrect operation**


Power reset
Turn power OFF and wait at least 10 minutes before turning back ON.
Inspect 4 to 20 mA output wiring and line voltage wiring.
Ensure that line voltage is noise-free.
Ensure that output leads are noise-free.
Check ambient conditions to ensure that they do not exceed general specifications.
Contact the Azbil Group sales agent.

Chapter 7. MAINTENANCE

■ Cleaning

To remove dirt from the SPS300 A/B, wipe with a soft, dry cloth.

■ Dielectric Strength Test

For AC power models, remove the dielectric strength test pin from next to the transformer (inside the case) before starting the dielectric strength test on wall-mount models. Insert the pin securely after the test. To remove or insert the pin, flip up the insulation sheet covering the area around the pin.

■ Parts Replacement

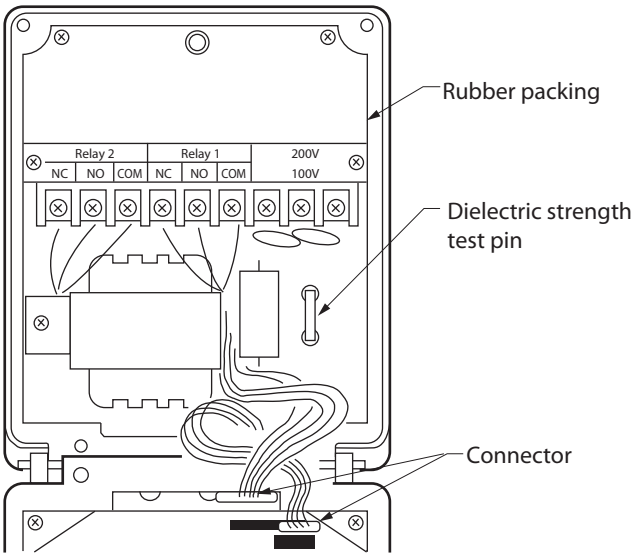
Parts must be replaced by authorized personnel only.

● Replacing packing

If rain protection is required, replace the rubber packing (Part No. 81403871-001) if one year has passed since the seal was broken.

How to replace the rubber packing

(1) Disconnect the connector.
(2) Replace the rubber packing. (Mount new packing in original position.)
(3) Reconnect the connector.



● Replacing fuses

For AC power models, when replacing the fuse connected to the electric wiring, always use the specified type of standard fuse.

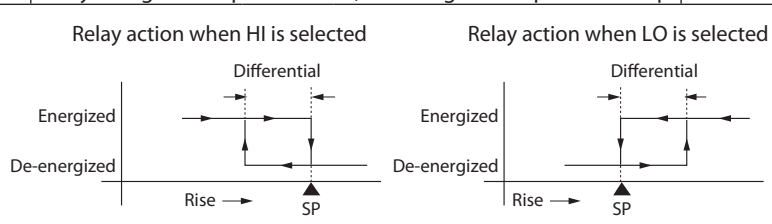
Standard: IEC127
Type: F
Rated voltage: 250 V
Rated current: 100 mA (supply voltage: 100/120 Vac)
50 mA (supply voltage: 200/240 Vac)

Chapter 8. DISPOSAL

When discarding the SPS300A/B dispose of it appropriately as industrial waste in accordance with local laws and regulations.

Chapter 9. SPECIFICATIONS

■ Specifications

Applicable fluids	Gases and liquids, except those that may corrode pressure receiver material (SUS316L, SUS316)				
	Applicable fluid temperature	−20 to +60 °C (without condensation)			
Pressure detector	Pressure receiver structure	Oil-filled diaphragm structure protected by oil seal			
	Pressure detecting element	Piezo-resistance silicon pressure detector			
	Fluid-contacting material	Diaphragm: SUS316L			
		Pressure inlet: SUS316L, SUS316			
Display and setting	Display/Setting method	Digital 4 digit, 7-segment LED display			
	Display/Setting range	See Table 1 below.			
	Display digit change	Lowest significant digit can be hidden to prevent flickering caused by small pressure fluctuations.			
	Input digital filter	0.00 to 99.99 sec., variable first-order lag filter system 0.00: Filter OFF			
	Response speed	Display output	100 ms	Input digital filter = 0.00 at 63 % response	
		Current output	50 ms		
		Relay contact output	50 ms		
	Readout accuracy *1	−20 to 0 °C and 50 to 60 °C	Positive pressure range	±1 % FS ±1 digit (±2 % FS ±1 digit for range codes 102, 202, 302, 702 and 802)	
			Negative pressure range	±2 % FS ±1 digit	
		0 to 50 °C	Positive pressure range	±0.25 % FS ±1 digit	
			Negative pressure range	±1 % FS ±1 digit	
			*1 Overall accuracy including linearity, offset, hysteresis, and their temperature/power voltage characteristics.		
Output unit	Model name	Intelligent pressure sensor			
	Basic model No.	SPS300A			
	Output type	Current + relay contact (SPDT)			
	Output rating	Current	Current value	4 to 20 mA (external load resistance: max. 300 Ω)	
			Scaling	Scaling can be set.	
			Manual	Manual output value can be set.	
		Relay contact	SP1	250 Vac 3 A resistive load *2	
	Model name	Intelligent pressure switch			
	Basic model No.	SPS300B			
	Output type	Relay contact (SPDT) + relay contact (SPDT)			
	Output rating	Relay contact	SP1	250 Vac 3 A resistive load *2	
		Relay contact	SP2	250 Vac 3 A resistive load *2	
		*2 Mechanical life: 50,000,000 cycles Electric life: 100,000 cycles (with rated load)			
	Relay action	Hi	Relay de-energized on pressure rise, energized on pressure drop.	Selectable	
		Lo	Relay energized on pressure rise, de-energized on pressure drop.		
					
	Output update cycle	25 ms			
	Output accuracy *3	−20 to 0 °C and 50 to 60 °C	Positive pressure range	±1 % FS (±2 % FS for range codes 102, 202, 302, 702 and 802)	
			Negative pressure range	±2 % FS	
		0 to 50 °C	Positive pressure range	±0.25 % FS	
			Negative pressure range	±1 % FS	
			*3 Overall accuracy including linearity, offset, hysteresis, and their temperature/power voltage characteristics.		
Functions	PV adjustment	PV bias, PV zero point and span adjustment			
	Peak hold	The last maximum pressure value can be held in memory, displayed, and checked. This value is cleared when the power is turned OFF. The peak hold function does not operate for about 20 seconds after turning the power ON.			

Functions	Keylock	This function is used to prevent inadvertent change to settings. The contents of the DISP and PARAMETER modes can be displayed.
	Self-diagnostics	Checksum is calculated for user setting and backups, and for manufacturer settings (adjusted values) and backups. If an error is found, an alarm is output.
	Alarms	Overscale (pressure exceeding the Display/Setting range of Table 1) and abnormal working temperature (higher than +80 °C or lower than −20 °C) are displayed by alarm codes.
General specifications	Breakdown pressure	3 times the span (1.5 times with range codes 105, 109, 111, 205, 209, 211, 305, 309, 311, 709, 805, 809, 811, 905 and 911)
	Allowable pressure	1.1 times the span (Equal to the span with range codes 105, 109, 111, 205, 209, 211, 305, 309, 311, 709, 805, 809, 811, 905 and 911)
	Rated power supply voltage	100/200 Vac 50/60 Hz (SPS300_ _ _ _ _ 1_ _) 120/240 Vac 50/60 Hz (SPS300_ _ _ _ _ 2_ _) 12 to 24 Vdc (SPS300_ _ _ _ _ 5_ _)
	Power supply voltage	100/200 Vac: 82 to 110 or 164 to 220 V 50/60 Hz ±2 Hz 120/240 Vac: 99 to 132 or 198 to 264 V 50/60 Hz ±2 Hz 12 to 24 Vdc: 10.8 to 26.4 Vdc
	Power consumption	7 W max.
	Insulation resistance	50 MΩ min between the primary power supply and case, and between the primary and secondry power supplies with a 500 Vdc megger. (SPS300_ _ _ _ _ 1_ _, SPS300_ _ _ _ _ 2_ _) 50 MΩ min between the power terminal and case with a 250 Vdc megger. (SPS300_ _ _ _ _ 5_ _)
	Dielectric strength	1500 Vac, for 1 minute or 1800 Vac, for 1 second between the primary power supply and case, and between the primary and secondary power supplies. (SPS300_ _ _ _ _ 1_ _,SPS300_ _ _ _ _ 2_ _)
		Caution: Wall-mount model is provided with a lightning surge protector for the power supply. A current will flow if a voltage of higher than about 1000 V is applied across the power supply and the case. To prevent this, disconnect the dielectric strength test pin from the power supply board before carrying out the dielectric strength test. Reinsert the pin after the test.
		180 Vac, for 1 second or 250 Vdc, for 1 second between the power supply and case (SPS300_ _ _ _ _ 5_ _)
	Lightning surge countermeasure	SPS300_ _ _ _A1_ _, SPS300_ _ _ _A2_ _ : A lightning surge protector is built in (10 kV across power supply and sensor , 6 kV across the power supply and the case).
		Other models have no built-in protection.
	Working ambient temperature	−20 to +60 °C (without freezing)
	Ambient storage temperature	−20 to +80 °C (without freezing)
	Ambient working humidity	40 °C, 90 % RH max. (without condensation)
	Vibration resistance	4.9 m/s^2 max., 10 to 60 Hz in X, Y, and Z directions, 2 hours each
	Shock resistance	490 m/s^2 max. in X, Y, and Z directions, 3 times
	Main unit materials	Case/cover: diecast aluminum Door, window, decorative panel: polycarbonate
	Pressure inlet	Rc 1/4 (liquid temperature must not be higher than 60 °C) Use a siphon or the likje to reduce temperature.
	Structure standard	JIS C 0920 Class 3. Rain-proof type (wall-mount model)
	Main unit color	Case: gray. Cover, window, decorative panel: dark gray. Door: smoke gray
	Mass	Approx. 1.1 kg max.
	Mounting position	Vertical
	Mounting	Wall-mount or panel flush-mount
	Mounting state	Permanent connected device
	Altitude	2000 m max.
	Over-voltage category	Category II (IEC60364-4-443, IEC60664-1)
	Pollution degree	2
	Standards compliance	EN 61010-1*, EN 61326

* Products with model Nos. ending in B or T (with tropicalization treatment) do not comply with EN 61010-1.

Table 1 Ranges and units

kgf/cm^2		kPa		psi	
Range	Display/Setting range	Range	Display/Setting range	Range	Display/Setting range
0 to 1	−0.100 to + 1.100	0 to 100	− 10.0 to + 110.0	0 to 15	− 1.50 to + 16.50
0 to 2	−0.200 to + 2.200	0 to 200	− 20.0 to + 220.0	0 to 30	− 3.00 to + 33.00
0 to 5	−0.500 to + 5.500	0 to 500	− 50.0 to + 550.0	0 to 75	− 7.50 to + 82.50
0 to 10	−1.00 to +11.00	0 to 1000	−100 to +1100	0 to 150	−15.0 to +165.0
0 to 20	−1.20 to +22.00	0 to 2000	−120 to +2200	0 to 300	−18.0 to +330.0
0 to 35	−1.20 to +38.50	0 to 3500	−120 to +3850	0 to 500	−18.0 to +550.0
−1 to + 1	−1.200 to + 1.100	−100 to + 100	−120.0 to + 110.0	−15 to + 15	−18.00 to + 16.50
−1 to +10	−1.20 to +11.00	−100 to +1000	−120 to +1100	−15 to +150	−18.0 to +165.0
0.2 to 1	−0.100 to + 1.100	20 to 100	− 10.0 to + 110.0	3 to 15	− 1.50 to + 16.50
0 to 3	−0.300 to + 3.300	0 to 300	− 30.0 to + 330.0	0 to 45	− 4.50 to + 49.50
−1 to +20	−1.20 to +22.00	−100 to +2000	−120 to +2200	−15 to +300	−18.0 to +330.0
−1 to +35	−1.20 to +38.50	−100 to +3500	−120 to +3850	−15 to +500	−18.0 to +550.0
mmHg		bar		MPa	
Range	Display/Setting range	Range	Display/Setting range	Range	Display/Setting range
0 to 760	− 76.0 to + 836.0	0 to 1	−0.100 to + 1.100	—	—
0 to 1520	−152 to +1672	0 to 2	−0.200 to + 2.200	—	—
0 to 3800	−380 to +4180	0 to 5	−0.500 to + 5.500	—	—
0 to 7600	−760 to +8360	0 to 10	−1.00 to +11.00	0 to 1	−0.100 to +1.100
—	—	0 to 20	−1.20 to +22.00	0 to 2	−0.120 to +2.200
—	—	0 to 35	−1.20 to +38.50	0 to 3.5	−0.120 to +3.850
−760 to + 760	−836.0 to + 950.0	−1 to + 1	−1.200 to + 1.100	—	—
−760 to +7600	−836 to +8360	−1 to +10	−1.20 to +11.00	−0.1 to +1	−0.120 to +1.100
152 to 760	− 76.0 to + 836.0	0.2 to 1	−0.100 to + 1.100	—	—
0 to 2280	−228 to +2508	0 to 3	−0.300 to + 3.300	—	—
—	—	−1 to +20	−1.20 to +22.00	−0.1 to +2	−0.120 to +2.200
—	—	−1 to +35	−1.20 to +38.50	−0.1 to +3.5	−0.120 to +3.850

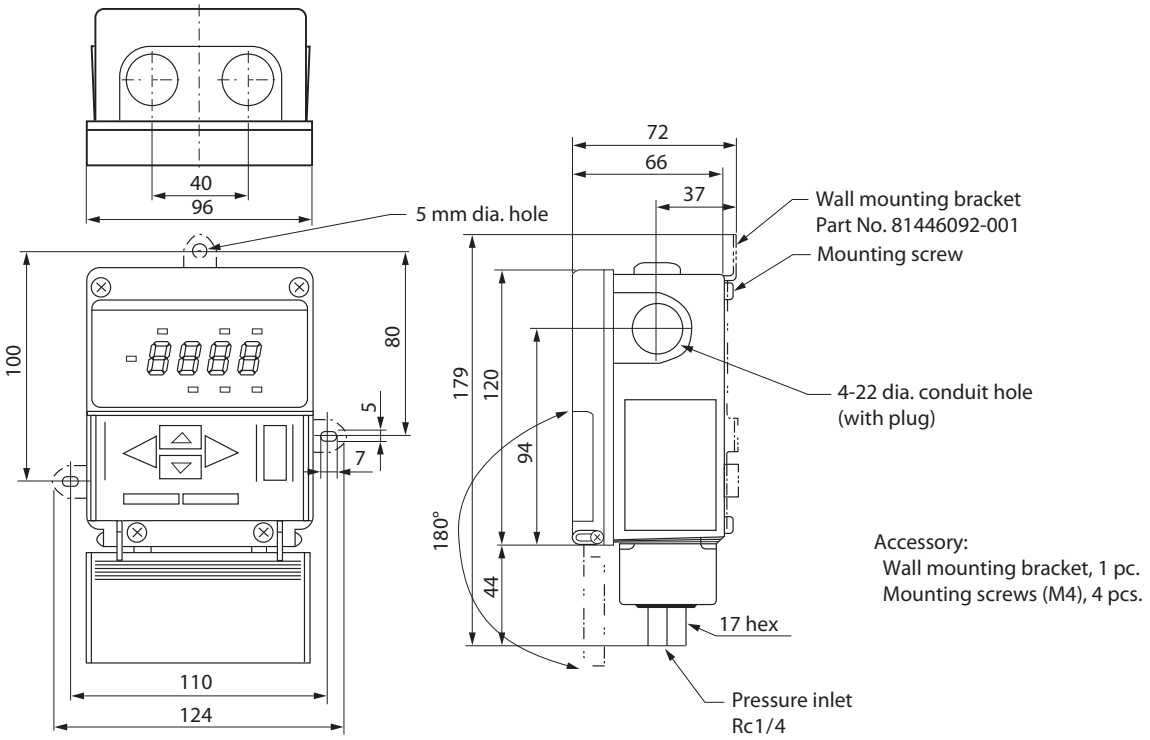
■ Accessories and Optional Parts

Standard accessories	Wall mounting bracket (with pressure range indicator label and four M4 screws) Part No. 81446092-001 (1 set)
	Panel mounting bracket (with pressure range indicator label) Part No. 81446093-001 (1 set)
Auxiliary parts (optional)	Siphon Part No. J-14026
	Cover packing for replacement Part No. 81403871-001

■ External Dimension Drawing

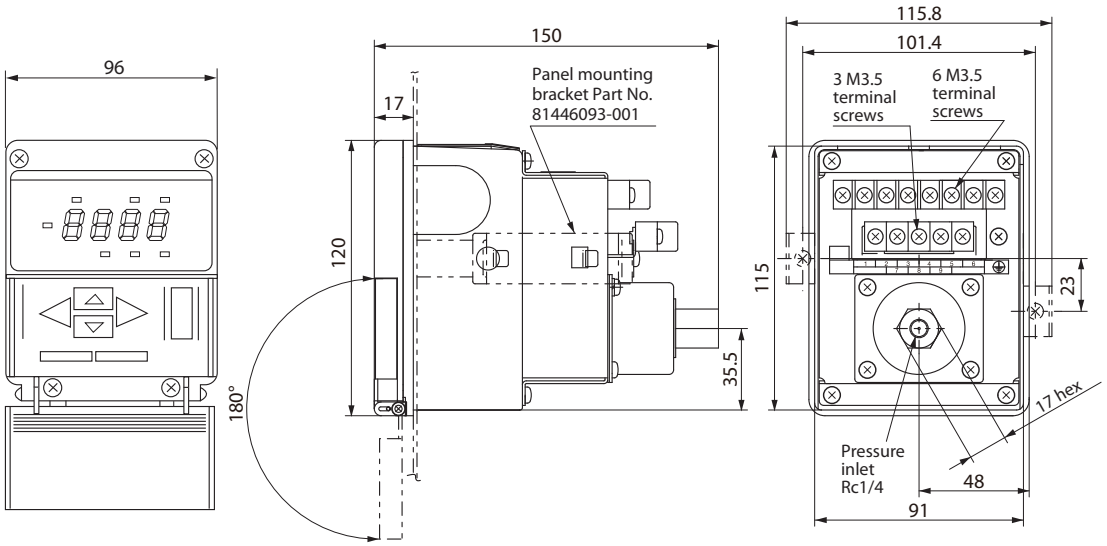
● Wall mount model (SPS300A/B _ _ _ A)

Unit: mm

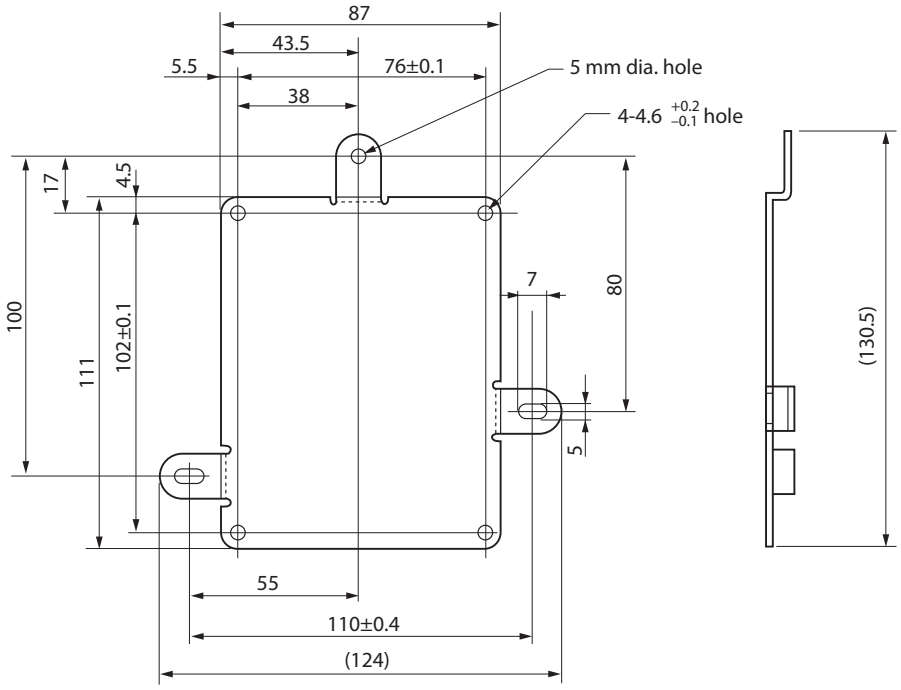


Accessory:
Wall mounting bracket, 1 pc.
Mounting screws (M4), 4 pcs.

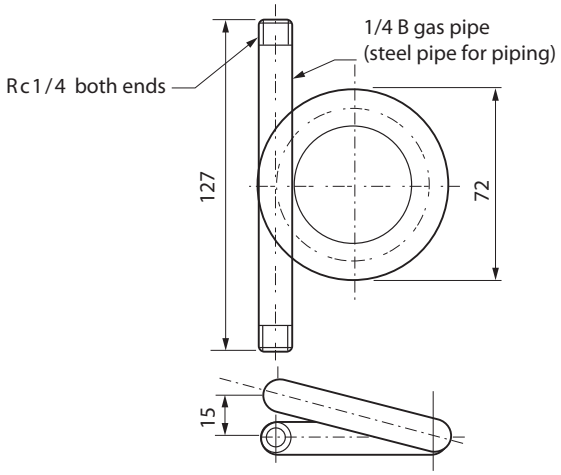
● Panel mount model (SPS300A/B _ _ _ B)



● **Wall mounting bracket, Part No. 81446092-001**



● **Siphon (optional), Part No. J-14026**



Revision History (CP-SP-1316E)

Printed	Edn.	Revised pages	Description
Mar. 2010	**1**		
Sep. 2010	**2**	9	Description of how to open the cover was added.
Jan. 2011	**3**	End paper 4 9 11, 12 13 27 29 to 31	URL changed. Model Selection Guide revised. Wiring Precautions revised. Terminal Connection Diagrams modified. Description added to Precautions for Use. Description on “Replacing fuses” revised. Specifications revised.
Apr. 2012	**4**	 Cover	Company name changed. The photos were changed.
Oct. 2013	**5**	ii 10 12 to 23 27 30 32 End of a book	Note * added to ● STANDARDS COMPLIANCE. ■ Wiring Precautions figure and table were added. Old 11 to 22 pages. Description changed in ■ Dielectric Strength Test. ■ Specification note * was added. ● Panel mount model (SPS200A/B_ _ _B) figure was changed. AAS-511A-014-03

Memo

Memo

Terms and Conditions

We would like to express our appreciation for your purchase and use of Azbil Corporation's products.
You are required to acknowledge and agree upon the following terms and conditions for your purchase of Azbil Corporation's products (system products, field instruments, control valves, and control products), unless otherwise stated in any separate document, including, without limitation, estimation sheets, written agreements, catalogs, specifications and instruction manuals.

1. Warranty period and warranty scope

1.1 Warranty period

Azbil Corporation's products shall be warranted for one (1) year from the date of your purchase of the said products or the delivery of the said products to a place designated by you.
In the case of products that Azbil Corporation has repaired for a fee, the repaired part only shall be warranted for three (3) months from the time of delivery to the location designated by the customer.

1.2 Warranty scope

In the event that Azbil Corporation's product has any failure attributable to azbil during the aforementioned warranty period, Azbil Corporation shall, without charge, deliver a replacement for the said product to the place where you purchased, or repair the said product and deliver it to the aforementioned place.
Notwithstanding the foregoing, any failure falling under one of the following shall not be covered under this warranty:

(1) Failure caused by your improper use of azbil product
(noncompliance with conditions, environment of use, precautions, etc. set forth in catalogs, specifications, instruction manuals, etc.);
(2) Failure caused for other reasons than Azbil Corporation's product;
(3) Failure caused by any modification or repair made by any person other than Azbil Corporation or Azbil Corporation's subcontractors;
(4) Failure caused by your use of Azbil Corporation's product in a manner not conforming to the intended usage of that product;
(5) Failure that the state-of-the-art at the time of Azbil Corporation's shipment did not allow Azbil Corporation to predict; or
(6) Failure that arose from any reason not attributable to Azbil Corporation, including, without limitation, acts of God, disasters, and actions taken by a third party.

Please note that the term "warranty" as used herein refers to equipment-only-warranty, and Azbil Corporation shall not be liable for any damages, including direct, indirect, special, incidental or consequential damages in connection with or arising out of Azbil Corporation's products.

2. Ascertainment of suitability

You are required to ascertain the suitability of Azbil Corporation's product in case of your use of the same with your machinery, equipment, etc. (hereinafter referred to as "Equipment") on your own responsibility, taking the following matters into consideration:

(1) Regulations and standards or laws that your Equipment is to comply with.
(2) Examples of application described in any documents provided by Azbil Corporation are for your reference purpose only, and you are required to check the functions and safety of your Equipment prior to your use.
(3) Measures to be taken to secure the required level of the reliability and safety of your Equipment in your use
Although azbil is constantly making efforts to improve the quality and reliability of Azbil Corporation's products, there exists a possibility that parts and machinery may break down.
You are required to provide your Equipment with safety design such as fool-proof design, *1 and fail-safe design*2 (anti-flame propagation design, etc.), whereby preventing any occurrence of physical injuries, fires, significant damage, and so forth. Furthermore, fault avoidance, *3 fault tolerance,*4 or the like should be incorporated so that the said Equipment can satisfy the level of reliability and safety required for your use.

*1. A design that is safe even if the user makes an error.
*2. A design that is safe even if the device fails.
*3. Avoidance of device failure by using highly reliable components, etc.
*4. The use of redundancy.

3. Precautions and restrictions on application

Azbil Corporation's products other than those explicitly specified as applicable (e.g. azbil Limit Switch For Nuclear Energy) shall not be used in a nuclear energy controlled area (radiation controlled area).
Any Azbil Corporation's products shall not be used for/with medical equipment.
The products are for industrial use. Do not allow general consumers to install or use any Azbil Corporation's product. However, azbil products can be incorporated into products used by general consumers. If you intend to use a product for that purpose, please contact one of our sales representatives.
In addition,
you are required to conduct a consultation with our sales representative and understand detail specifications, cautions for operation, and so forth by reference to catalogs, specifications, instruction manual, etc. in case that you intend to use azbil product for any purposes specified in (1) through (6) below.
Moreover, you are required to provide your Equipment with fool-proof design, fail-safe design, anti-flame propagation design, fault avoidance, fault tolerance, and other kinds of protection/safety circuit design on your own responsibility to ensure reliability and safety, whereby preventing problems caused by failure or nonconformity.

(1) For use under such conditions or in such environments as not stated in technical documents, including catalogs, specification, and instruction manuals
(2) For use of specific purposes, such as:
* Nuclear energy/radiation related facilities
[For use outside nuclear energy controlled areas] [For use of Azbil Corporation's Limit Switch For Nuclear Energy]
* Machinery or equipment for space/sea bottom

* Transportation equipment
  [Railway, aircraft, vessels, vehicle equipment, etc.]
* Antidisaster/crime-prevention equipment
* Burning appliances
* Electrothermal equipment
* Amusement facilities
* Facilities/applications associated directly with billing

(3) Supply systems such as electricity/gas/water supply systems, large-scale communication systems, and traffic/air traffic control systems requiring high reliability
(4) Facilities that are to comply with regulations of governmental/public agencies or specific industries
(5) Machinery or equipment that may affect human lives, human bodies or properties
(6) Other machinery or equipment equivalent to those set forth in items (1) to (5) above which require high reliability and safety

4. Precautions against long-term use

Use of Azbil Corporation's products, including switches, which contain electronic components, over a prolonged period may degrade insulation or increase contact-resistance and may result in heat generation or any other similar problem causing such product or switch to develop safety hazards such as smoking, ignition, and electrification.
Although acceleration of the above situation varies depending on the conditions or environment of use of the products, you are required not to use any Azbil Corporation's products for a period exceeding ten (10) years unless otherwise stated in specifications or instruction manuals.

5. Recommendation for renewal

Mechanical components, such as relays and switches, used for Azbil Corporation's products will reach the end of their life due to wear by repetitious open/close operations.
In addition, electronic components such as electrolytic capacitors will reach the end of their life due to aged deterioration based on the conditions or environment in which such electronic components are used.
Although acceleration of the above situation varies depending on the conditions or environment of use, the number of open/close operations of relays, etc. as prescribed in specifications or instruction manuals, or depending on the design margin of your machine or equipment, you are required to renew any Azbil Corporation's products every 5 to 10 years unless otherwise specified in specifications or instruction manuals.
System products, field instru ments (sensors such as pressure/flow/level sensors, regulating valves, etc.) will reach the end of their life due to aged deterioration of parts.
For those parts that will reach the end of their life due to aged deterioration, recommended replacement cycles are prescribed. You are required to replace parts based on such recommended replacement cycles.

6. Other precautions

Prior to your use of Azbil Corporation's products, you are required to understand and comply with specifications (e.g., conditions and environment of use), precautions, warnings/cautions/notices as set forth in the technical documents prepared for individual Azbil Corporation's products, such as catalogs, specifications, and instruction manuals to ensure the quality, reliability, and safety of those products.

7. Changes to specifications

Please note that the descriptions contained in any documents provided by azbil are subject to change without notice for improvement or for any other reason.
For inquires or information on specifications as you may need to check, please contact our branch offices or sales offices, or your local sales agents.

8. Discontinuance of the supply of products/parts

Please note that the production of any Azbil Corporation's product may be discontinued without notice.
For repairable products, we will, in principle, undertake repairs for five (5) years after the discontinuance of those products. In some cases, however, we cannot undertake such repairs for reasons, such as the absence of repair parts.
For system products, field instruments, we may not be able to undertake parts replacement for similar reasons.

9. Scope of services

Prices of Azbil Corporation's products do not include any charges for services such as engineer dispatch service.
Accordingly, a separate fee will be charged in any of the following cases:

(1) Installation, adjustment, guidance, and attendance at a test run
(2) Maintenance, inspection, adjustment, and repair
(3) Technical guidance and technical education
(4)Special test or special inspection of a product under the conditions specified by you

Please note that we cannot provide any services as set forth above in a nuclear energy controlled area (radiation controlled area) or at a place where the level of exposure to radiation is equivalent to that in a nuclear energy controlled area.

azbil

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Kanagawa 251-8522 Japan

URL: http://www.azbil.com

Specifications are subject to change without notice. (09)

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